

## ABSTRACT

With the object of providing a method for producing a pharmaceutical composition comprising a drug-containing layer, a first functional layer provided to one side of the drug-containing layer either directly or via an intermediate layer, and a second functional layer provided to the other side of the drug-containing layer either directly or via an intermediate layer, wherein the time during which the drug is heated is minimized and the number of steps required to produce the pharmaceutical composition is also minimized, a first intermediate 11a is prepared comprising a first drug-containing layer 3a containing a thermoplastic polymer as a base as well as a first functional layer 2a provided to one side of the first drug-containing layer 3a, with the other side of the first drug-containing layer 3a being exposed, and a second intermediate 11b is prepared comprising a second drug-containing layer 3b containing a thermoplastic polymer as a base as well as a second functional layer 2b provided to one side of the second drug-containing layer 3b, with the other side of the second drug-containing layer 3b being exposed, and the drug-containing layer 3a of the first intermediate 11a is heat fused to the drug-containing layer 3b of the second intermediate 11b.